



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - BS 150 M 19

Standard Specification for Seamless Steel Tubes for Pressure Purposes

Group - Ferrous Mild Steel Alloys

Sub Group - BS 150 M 19 Seamless Steel Tubes for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Steel and Tube

Chemical Composition			Heat Treatment	
Carbon	C %	0.150 - 0.230	Normalising Forming	
Manganese	Mn %	1.300 - 1.700		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
Mechanical Properties				
Tensile Strength in Mpa		510 - 850		
Yield Strength in Mpa		295 min.		
Elongation in %		12 min.		
Reduction of Area in %		-		
Hardness in HB		146 - 255		
Impact in Joule		35 J @ RT		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
1.0471	EN	European Union	Steel and Tube
1.0471	DIN	Germany	Steel and Tube
1.0471	DIN	Germany	Steel and Tube
1522	AISI	USA	Forging, Rolling, Bar and Tube
G15220	UNS	USA	Forging, Rolling, Bar and Tube
SMn21	JIS	Japan	Forging and Rolling
21MnSi5	DIN	Germany	Steel and Tube

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

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